

BUILD ON THE ROCK.

A foundation is only as good as what you put on it. We combine AMROK vises and clamping with components from industry-leading partners into one modular system — so you specify from a single source and everything indexes off the same grid.

1 SOURCE

ONE SOURCE, ONE QUOTE, ONE GRID

1500 HOURS

SPINDLE TIME LOST TO SETUP PER YEAR

50% BACK

TYPICAL SETUP REDUCTION TARGET

WHAT YOU BUILD ON IT

Mount, swap, reposition — no custom adapters

VICES & CLAMPING

DOVETAIL, EDGE, LOW-PROFILE

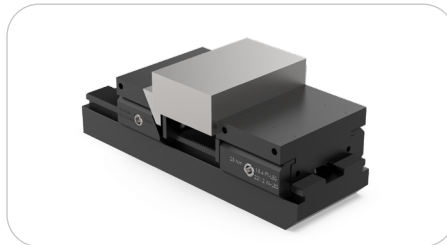


High-precision vises and modular clamping that hold small stock with minimal grip loss, so more of the part is available to the tool.

Consistent clamping force, part to part
Dovetail prep for 5-axis access
Load several parts per setup

QUICK CHANGE

PALLETS, CHUCKS, SUBPLATES

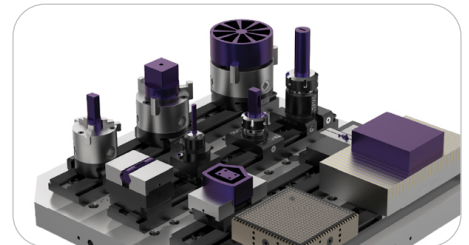


Set the part off-machine, then drop the pallet in and cut. The changeover stops being a setup and becomes a load.

Off-machine setups keep the spindle cutting
Feeds automation and lights-out cells

HYDRAULIC & MODULAR FIXTURING

CYLINDERS, SWING CLAMPS, SUPPORTS



Build a fixture out of catalog components instead of a one-off casting, then reconfigure it when the job mix changes.

Add to the system, don't replace it
Mounts to tombstones, subplates, tables

WHY "BUILD ON THE ROCK"

Every CNC operation should start on a rock-solid foundation — but what you build on that foundation matters just as much. We partner with the industry's leading workholding manufacturers, so the components you get were selected to work together instead of merely fitting.

CAPABILITY	REACH FOR IT WHEN	TYPICAL COMPONENTS
PRECISION VISES	A prismatic part needs a dead-repeatable grip and the tool has to clear the jaws on every approach.	Dovetail, 5-axis, self-centering
LOW-PROFILE CLAMPING	Clamps have to disappear into the fixture so the cutter can reach a tight multi-part nest.	Edge, cam, and wedge clamps
ZERO-POINT SYSTEMS	Setups should happen off-machine, then drop in and locate the same way every reload.	Pallets, receivers, subplates
HYDRAULIC & PNEUMATIC	The clamping has to happen without an operator, at the same force on every cycle.	Cylinders, swing clamps, supports
MODULAR FIXTURING	A fixture should be assembled from a kit and reconfigured next month rather than remade.	Rails, risers, towers, kits
CHUCKS & ROTARY	The work turns — lathes, mill-turn, and 4th-axis applications.	Power chucks, stationary chucks
MOUNTING HARDWARE	You need the components that tie the system to the foundation.	Ball-lock, locating pins, bolts
WORKSTOPS & LOCATING	Every part has to land in the same place without an operator indicating it in.	Workstops, rest pads, datum pins

Every component here is specified, quoted, and supported through Hennig, sourced from the industry's leading workholding manufacturers. Categories are a starting point — most parts have more than one right answer.

WHAT SETUP TIME COSTS

Send your machine make, model, and pallet size

6 x 20 MIN

Changeovers per day, per machine, at twenty minutes each.

1,500 HOURS

Spindle hours lost to setup across the year.

\$263K

Annual production value those hours would have carried.

\$131K

Recoverable at a 50% setup-reduction target with multi-part fixturing.

WHERE THE TIME ACTUALLY GOES

Multi-part fixturing cuts changeover frequency rather than changeover speed. Fewer stops beats faster stops every time.

MOUNTS TO

AMROK tombstones and columns

Fixture, grid, and subplates

Machine tables (T-slot or grid)

Trunnion tables and 4th-axis

WHICH TOMBSTONE IS RIGHT FOR YOU?

Give us your machine brand and model, or the pallet size, and we'll size the foundation.

