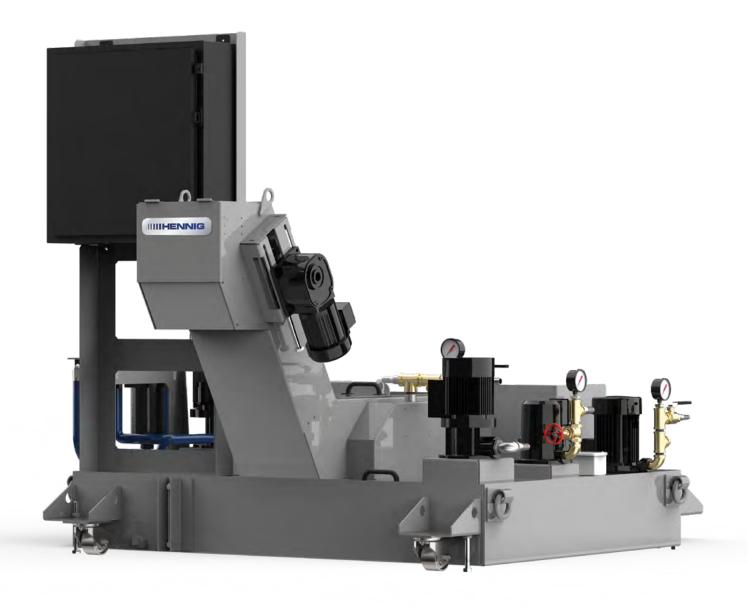
CONVEYORS & FILTRATION

CHIP CONVEYORS | TURNKEY CHIP MANAGEMENT SYSTEMS | CONVEYOR NETWORKS

CONVEYOR SPARE PARTS | COOLANT FILTRATION | COOLANT TANKS



Making our customers successful.

www.hennigworldwide.com



Our chip conveyors and disc filtration systems set the standard for removing chips and debris from machine coolant, improving the life of precision machines and the accuracy of output. They are supported worldwide with Hennig's global sales and support infrastructure, which includes manufacturing facilities and partnerships throughout the industrialized world.

Our worldwide network leads the industry in developing innovative chip conveyor technologies, offering a complete range of chip conveyor solutions tailored to particular machine types, performance requirements, and work area considerations. Our chip conveyors outperform expectations, even in the most demanding production environments, and they do it more efficiently and with less maintenance than other conveyor solutions.

CONTACT US

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See pages 23-24 for a complete list of our worldwide locations / contact info



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CHIP CONVEYORS & CHIP FORM SPECIFICATIONS

CONVEYOR TYPES



HINGE BELT page 5



SCRAPER BELT page 5



MAGNETIC page 6



CHIP DISC FILTRATION page 6



AUGER page 7



MOBILE page 7



PUSH-PULL BAR page 8



BELT-TYPE page 8



CUSTOM / TURNKEY / NETWORKS page 9 - 10

Features

OVERLOAD/JAM PROTECTION

VARIABLE SPEED DRIVE 0.8 m/min - 3.3 m/min

PAINT textured blue, white, grey, black (standard) custom colors as required

INCLINE ANGLE 60° / 45° (standard), custom angles as required

LOW PROFILE DESIGN

Options

STANDARD VFD OR PUSH-BUTTON CONTROL BOX

OVERHEAD TORQUE LIMITER

CUSTOM COOLANT TANKS & FILTRATION integrated or auxiliary

CUSTOM CHUTES

HEAVY-DUTY HARDENED RAILS AND CURVES

AIR KNIFE for removing sticky chips from belt at the discharge end

WEARING RESISTANT BOTTOM FRAME

ON-SITE INSTALLATION

CASTERS

CHIP FORM SPECIFICATIONS (*ACCORDING TO ISO 3685)

1. Ribbon	2. Tubular	3. Spiral	4. Washer-type Helical	5. Conical Helical	6. Arc	7. Elemental	8. Needle	9. Fines	10. Swarf, Sludge	11. Small parts, scrap
1.1 Long	2.1 Long	3.1 Flat	4.1 Long	5.1 Long	6.1 Connected		1		4	
1.2 Short	2.2 Short	3.2 Conical	4.2 Short	5.2 Short	6.2 Loose					
			OM)		300					
1.3 Snarled	2.3 Snarled		4.3 Snarled	5.3 Snarled						

CONVEYOR SELECTION GUIDE BY CHIP FORM

CHIP TYPE	HINGE	SCRAPER	MAGNETIC*	CDF	AUGER	MOBILE	PUSH-PULL BAR	BELT-TYPE
1.1 Ribbon (long)	•	•	•	•	•		•	•
1.2 Ribbon (short)	•	•	•	•	•	Mobile	•	•
1.3 Ribbon (snarled)	•	•	•	•	•	conveyors use	•	•
2.1 Tubular (long)	•	•	•	•	•	different belts	•	•
2.2 Tubular (short)	•	•	•	•	•	depending	•	•
2.3 Tubular (snarled)	•	•	•	•	•	on your	•	•
3.1 Spiral (flat)	•	•	•	•	•	application.	•	•
3.2 Spiral (conical)	•	•	•	•	•		•	•
4.1 Washer Type Helical (long)	•	•	•	•	•	To find out	•	•
4.2 Washer Type Helical (short)	•	•	•	•	•	if a mobile	•	•
4.3 Washer Type Helical (snarled)	•	•	•	•	•	conveyor is	•	•
5.1 Conical Helical (long)	•	•	•	•	•	right for your	•	•
5.2 Conical Helical (short)	•	•	•	•	•	application,	•	•
5.3 Conical Helical (snarled)	•	•	•	•	•	please contact	•	•
6.1 Arc (connected)	•	•	•	•	•	us.	•	•
6.2 Arc (loose)	•	•	•	•	•		•	•
7 Elemental	•	•	•	•	•		•	•
8 Needle	•	•	•	•	•		•	•
9 Fines	•	•	•	•	•		•	•
10 Swarf / Sludge	•	•	•	•	•		•	•
11 Small Parts / Scrap	•	•	•	•	•		•	•

[•] good • can be used in certain applications • not not recommended

HINGE (link, chain)

A proven conveyor solution for a variety of materials, chip types, and chip loads. Hinge belts, the most common conveyor type, can be modified to handle more troublesome waste like tough scrap and heavy parts.

options

BELT DESIGN plain, perforated, dimpled, combo

BELT PITCHES " (MM) 1.5 (38.1), 2.5 (63.0), 4.0 (101.6), 6.0 (152.4)

CLEATS serrated, flat, inverted "v", custom

INTEGRATED COOLANT TANK

COOLANT FILTRATION

HEAVY-DUTY IMPACT PLATES for heavy scrap or parts

TOP HAT COVER for bundled chips

HINGE KIT service / replacement parts (see pages 11-12)



SCRAPER (drag, flight)

An ideal solution for fine chips and swarf, the scraper belt moves in reverse, collecting and dragging chips up the incline to the discharge end. Standard scraper paddles can be customized with wipers to the application.

options

PADDLES standard or custom angle

WIPERS

INTEGRATED COOLANT TANK

COOLANT FILTRATION

SOLID DRUM MAGNET for floating, ferrous chips when using coolant

WEARING RESISTANT CONSTRUCTION

with hardened rails and curves / bottom frame







AUGER (screw)

Ideal for limited space applications, the auger system can be installed in the machine tool or directly into the foundation / slab. The addition of a mobile (transfer) conveyor can be used to roll around the shop and assist with chip removal from high production auger fed systems.

options

TORQUE LIMITER

INSTALLATION in auger or directly in machine frame

SCREW with or without shaft

MOBILE (TRANSFER) SETUP See below for details



MOBILE (auger-assisting, portable)

The mobile conveyor provides machine operators with a convenient way to lift chips into full size barrel or hopper-high receptacles. It reduces machine clean-out effort and eliminates back related fatigue. The portable conveyor can be used for periodic clean-out of multiple machines or dedicated full time to any machine generating high volumes of chips. Position the conveyor under the chip chute of any auger chip flume, plug it in and turn it on. Coolant that collects in the conveyor will be carried out by the chips so the conveyor never requires draining.

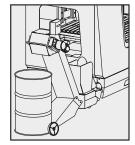
options

ADJUSTABLE CHIP CHUTE

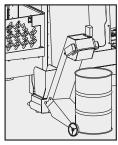
The opening of the chip hopper may be oriented directly toward the tail section of the conveyor, to the right, or to the left, by unscrewing the four bolts holding the hopper in place, removing it, rotating it to the desired position and bolting it back in place.



Adjustable Chip Chute Orientation



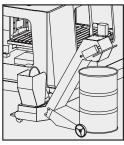
A. Toward tail section



B. With APCQ



C. To Left



D. To Right

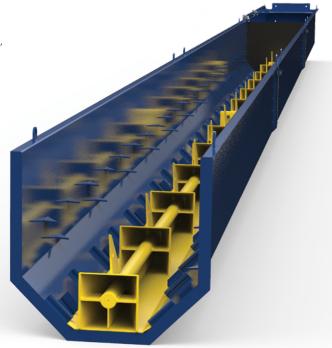
PUSH-PULL BAR (ram, bar)

Used to transport all types of swarf in big quantities, the push-bar system can be installed under or above the floor to suit your application. This system is ideal for shops with multiple conveyors (conveyor networks), where each conveyor can discharge into the push-pull bar system for high volume chip disposal.

options

PREFILTRATION GRID for coolant discharge

WEARING PLATE with hardened bottom frame



BELT TYPE

The universal transport solution for applications without any liquids. The belt conveyor allows the transport of parts and scraps in metal, plastic, and cardboard up to 15 kg / linear meter. It is suitable to solve extraction problems (pressure forming parts, punching scraps and trimmings) or level change. The conveyor transport belt is oil and grease resistant.

options

PVC OR PUR BELT up to 80° c

CUSTOM BELT FOR HIGH TEMPERATURES over 80°c

WITH OR WITHOUT CLEATS

OIL / GREASE RESISTANT BELTS

INTEGRATED DRIVE MECHANISM

WIPERS



CUSTOM CONVEYORS & NETWORKS

CUSTOM & TURNKEY SYSTEMS

Unique work environments. Specialized machine configurations. Varying chip volumes. These are just a few of the special requirements that indicate the need for a custom chip conveyor solution. Hennig engineers can create modified or special solutions to meet the needs of virtually any application; for example, dust and gas removal during dry machining (pictured below), or part and scrap removal (pictured right).

If your conveyor system requires integration in the machine controls or automation beyond our standard control system, we can build a tailor-made solution that does the job. If you're looking to further process your chips for shredding or recycling, we can integrate any of the technology required.



options



CONVEYOR NETWORKS

Fully automate the waste removal in your facility with integrated coolant tanks and conveyor networks. For high-volume manufacturers, Hennig's integrated systems can automate the removal of chips on one or all of the machine tools in the shop. This system allows the user to spend more time manufacturing and less time sweeping and moving chips.



RIGHT

An integrated conveyor network. Smaller conveyors from the machining centers discharge onto the main exit conveyor for efficient chip removal from multiple machines.

BOTTOM LEFT

Adjustable chip chutes can be positioned at multiple discharge angles.

BOTTOM RIGHT

Conveyors move chips from multiple machining centers onto one integrated conveyor for easy and efficient chip removal.







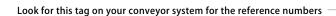
CONVEYOR SERVICE & SPARE PARTS

When your conveyor needs service or repair, we have parts in stock to get your conveyor up and running, and also the skilled personnel to repair or replace the damaged or worn parts.

Conveyor belts, drive motors, and other parts can get damaged, worn, or just get old. Before investing in an entirely new system, check with us to see if your existing system can be repaired.

	CONVEYOR PARTS		В	ELTS / BELT KITS
1	Front Chain Guard	12 Drive Chain	25	Hinge Belt (whole belt replacement)
2	Torque Limiter Assembly	13 Flip Lid	17	Hinge Kit (standard)
3	Inside Chain Guard	14 Gear Motor Sprocket	18	Hinge Kit (with plain cleat)
4	Take-Up Bearing	15 Gear Motor	19	Hinge Kit (with serrated cleat)
5	Belt Sprocket	16 Adjustable Supports	26	Scraper Belt (whole belt replacement)
6	LH Inner Guard	20 Idler Shaft Assembly (if provided originally)	27	Scraper Blade Kit
7	RH Inner Guard	22 Control Box (VFD)		
8	Torque Limiter Key / Direct Drive Key	21 Motor Bracket		
9	Belt Sprocket Key	23 Motor Cover		
10	Drive Shaft	24 Caster Assembly (option)		
11	Bearing Cover			

To order spare parts, simply provide us with the Hennig No., Serial No., and Customer No. found on your conveyor tag (typically found on either side of the discharge head), and the parts you need to replace from the list above.





BELT REPLACEMENT / KITS

hinge belt





scraper belt





OVERHEAD (CHAIN) DRIVE





COOLANT MANAGEMENT. SIMPLIFIED.

The patented Chip Disc Filtration (CDF) technology achieves high levels of filtration without two separate belts. Our patented disc design provides a direct coolant flow path into the coolant reservoir and can filter a wide variety of materials, both in water and oil based coolant, down to 25 microns nominal.

This affordable, versatile approach to chip removal is Hennig designed and patent protected. It is the most simple approach to coolant filtration in the market today. The Hennig CDF system is simple by design, and can be used with a scraper type belt or a hinge belt.

CAST IRON FILTRATION. MADE EASY.

For the notoriously difficult cast iron applications, the addition of a solid rotating magnetic drum can be incorporated for efficient removal of floating chips, fines and sludge.

ONE BELT SYSTEM FOR ALL CHIP TYPES

Unlike many nylon mesh drum systems, CDF technology does not need two belt systems to handle stringy chips, and can be used with hinge or scraper belts.

CONTINUOUS SELF-CLEANING OPERATION

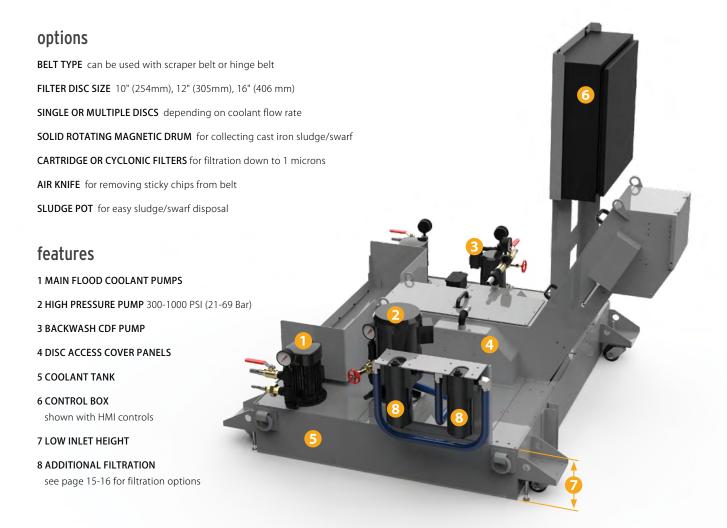
Continuous spraying of filtered coolant against the stainless steel media removes fines & chips. No outside source such as air or steam is used.

PATENTED DISC FILTRATION DESIGN

Hennig's innovative design provides a direct coolant flow path into the coolant tank reservoir, and filters a wide variety of materials both in water and oil based coolants.

STAINLESS STEEL MEDIA

Handles momentary or continuous heavy chip loads from 25-120 microns nominal, which can be a problem with nylon mesh, drum filters.



HOW IT WORKS

1 coarse chip removal

WITH HINGE OR SCRAPER BELT

The belt (hinge or scraper) collects larger chips and particles for discharge into the chip hopper.

Removing coarse chips before they reach disc filter keeps them from bundling and jamming the system, which fosters extremely efficient fine particle filtration.



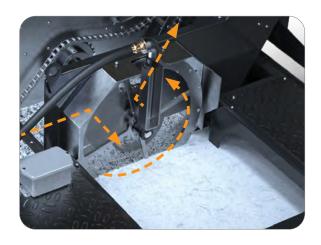
2 fine particle filtration

FILTERING COOLANT

Small particles that escape the belt naturally migrate with the coolant flow to the rotating disc filter. There, particles down to 25 microns are collected and the cleaned coolant flows back into your tank.

REMOVING PARTICLES

The collected particles rotate with the disc filter and are lifted out of the coolant, towards the backwash spray. There, the particles are blasted onto the belt with a backwash spray and removed along with the coarse chips.



3 cast iron micro-filtration

COLLECTING & DISCARDING CAST IRON FINES

If you're looking to filter cast iron fines, the addition of a solid rotating magnetic drum allows for cast iron fines to be collected and removed from the coolant.

When enough particles have collected on the magnetic drum to form a heavy sludge, the sludge drops onto the dry conveyor incline and is discarded along with the coarse chips and particles that have been collected on the disc filter into the chip hopper.

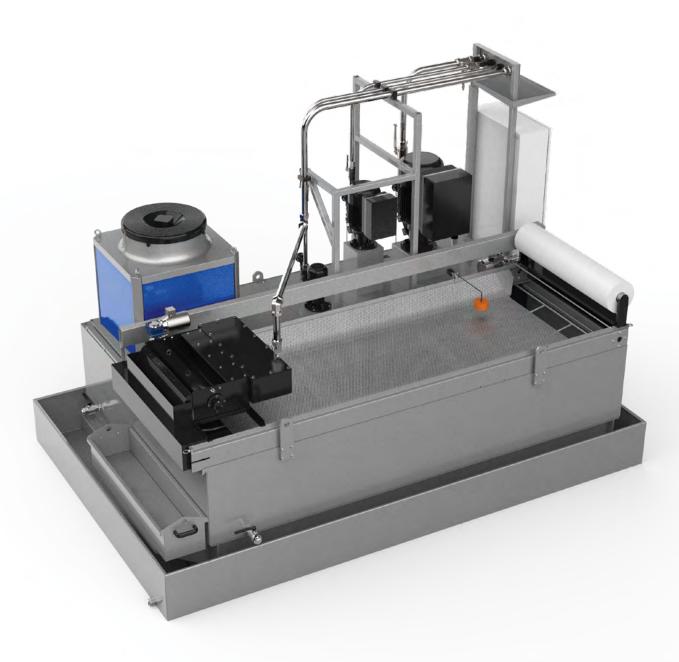


ADDITIONAL FILTRATION OPTIONS

PAPER FILTRATION BELT

Paper filtration systems are designed to cleanse different types of liquids (water, emulsions, aqueous solutions of polluting solid particles. These filters are also used in markets others than those of machine tools (chemistry, food, painting, petrochemistry, glass, industrial washing machines.

Several models of filtration are possible with outputs from 30 to 400 L/ mn for soluble oil and respectively from 15 to 200 L/ mn for oil.



DRUM FILTER

Automatic metal-edge filters are suitable for all applications where low or high-viscosity liquids or pastes have to be filtered and homogenised. These compact inline filter systems can be designed for semi or fully automatic cleaning. The system is cleaned by rotating the cartridge against a spring actuated scraper.



METAL-EDGE FILTERS

Automatic metal-edge filters are suitable for all applications where low or high-viscosity liquids or pastes have to be filtered and homogenised.

These compact inline filter systems can be designed for semi or fully automatic cleaning. The system is cleaned by rotating the cartridge against a spring actuated scraper.



CUSTOM ENGINEERED. MADE TO ORDER.

Using integrated or auxiliary tanks, coolant is quickly cleaned and recycled during the machining process, resulting in fewer interruptions and less downtime.

Our tanks are made from heavy gauge steel to provide leak-free service in harsh shop environments. Removable cover plates allow easy access to the tank's interior for quick, easy maintenance. Liquid level sight gauges are a standard feature, and baffles, chip baskets, and removable screens can also be added.

options

BAFFLES / CHIP BASKETS / SCREENS

CARTRIDGE AND/OR CYCLONIC FILTERS

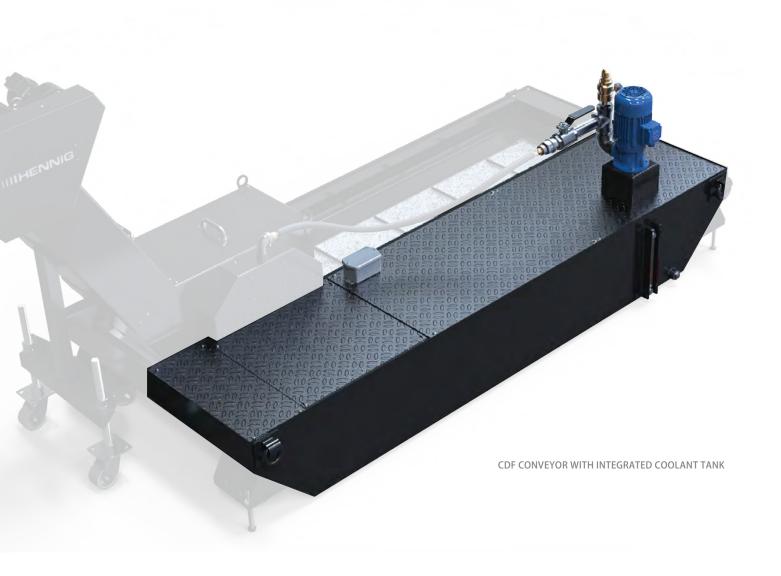
FLOAT SWITCHES

OIL SKIMMERS

COOLANT PUMPS

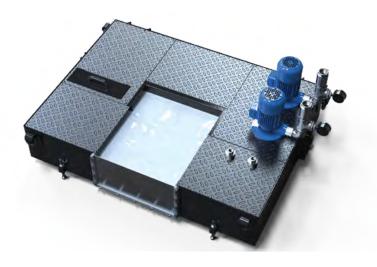
CUSTOM G / MIN (dm³/h) OR PSI REQUIREMENTS

INTEGRATED CONTROLS for pump / filter automation

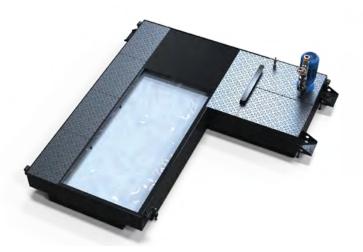




T-shaped auxiliary coolant tank



Square-shaped auxiliary coolant tank



L-shaped auxiliary coolant tank

HINGE / SCRAPER / MAGNETIC CONVEYORS



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COMPANY (cc	omplete add	ress)					
				Name			
				Title			
				E-mail			
				Phone	Fax	Date	e/
EXISTING CO	ONVEY	R (If you have the	conveyor part numbe	r. disregard the s	sections below)		
			☐ Other				
							e) Scraper Magnetic
				,	. – 3	,	, _ , _ 3
MACHINE IN	JF0RM/	ATION					
			la dal		A	silahla Dafasasas	Dhatas Drawinsa
			lodel				Photos Drawings
Type Latne Millin	ng 🗆 Drilling	☐ Tapping ☐ Other _			Cni	p volume	dm³/h
Spindle Power	kW/	Δ	vailable Power 1 400 1	□220 □110 □	24 VDC □ Other		
			☐ Brass/Copper ☐ Cast II				
Kind of Chips Fine [J. I. T. I. GITTIII I III	_ case, warming [
Time of cities and a second		ange broken 🗀 2g basi	, I iigiic basiiy				
CONVEYOR	TECHN	ICAL DATA					
Intake Length	_	mm	Installed Location		nside Machine 🔲 Insid	de Pit 🔲 Inside 1	Fank
Max Length		mm	Motor Location	Left Right	iside Macrille Ilisid	acticinside	IGHK
Discharge Height		mm	Power Requirement	9	Hz		
Max Width		mm	Control Box ☐ Yes				
Angle (45°, 60°)	Α	deg.			rd) □ 3 button box (fi	wd. rev. e-stop)	☐ Auto/Manual Selector Switc
Width of Chip Chute	W1	mm			ease specify)		
Height of Chip Chute	H1	mm			☐ Top Left ☐ Top F		
Frame Height	H2	mm		Left Side	☐ Right Side ☐ Stand	d Alone	
Chute Height	у	mm	Paint (texture powd	er coated) 🗌 RAL i	#	Other	
Belt Width	В	mm					
Foot Location (choose o	one) 🗌 B 🔲 (mm					
Casters Yes No							
Coolant Tank Required	☐ Yes ☐ No						Gear motor location
Coolant Flow Rate							
Coolant Slots Left	-						Right
Conveyor Speed (m/mir						↓	
Overload Protection				/		<u>y</u> †	
	Other				//		
					/ []		
				/ //		H	
₩1——	→						
H1				T ~//_	┧┻┸		
4	# <u>H2</u> ↑			A (60° STI	D)	+	\\\
- ── W ──	-	4	L1	-	<u> </u>		<u> </u>
Inlet cross section	on	-	Right side pro	ofi l e view			View facing the conveyor

CHIP DISC FILTRATION



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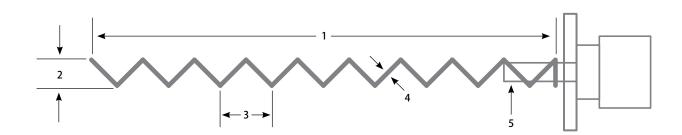
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COMPANY (co	omplete address)					
·	•	•		Name			
							te/
Brand Hennig	Enomoto 🗌 Seri	meto 🗌 Cobsen	e conveyor part numb			ain ○ Perf ○ Dimi	ole) □ Scraper □ Magnetic
					., p =	O 1 p	,
MACHINE IN		_	Model			Available Referenc	ces Photos Drawings
			viouei				dm³/h
Spindle Power							dm/m
				iron 🗀 Aluminur	n 🔲 Cast Aluminum	Other	
Kind of Chips	Broken Large	e Broken 🗀 Lg Bus	ny 🔲 iight Busny				
CONVEYOR Intake Length Max Length Discharge Height Max Width Angle (45°, 60°) Width of Chip Chute	L1 L H W A W1	mmmmmmdegmm	Control Box Yes	☐ Left ☐ Right ts V Ph_ ☐ No able Speed (standa	Hz ard) □ 3 button box lease specify)	(fwd, rev, e-stop)	☐ Auto/Manual Selector Switc
Height of Chip Chute	H1		Control Box Location	n Top Front	☐ Top Left ☐ Top	Right	
Frame Height	H2	mm		☐ Left Side	☐ Right Side ☐ Sta	nd Alone	
Chute Height	у		Paint (texture power	der coated) 🗌 RAL	#	Other	
Belt Width	В						
Foot Location (choose o	one) 🗆 B 🖂 C	mm					
Casters Yes No							
Coolant Flow Rate							Gear motor location
<i>,</i> . –	_ /		_cSt				Right Left
			45 micron Other		/	1	
Conveyor Speed (m/mi	n) 2.2 1.6 [Other			/ 0	↓	
Overload Protection	Current Sensor	Mech. Torque Lin	niter 🗌 None			у	
W1 W1	Other	-		A (60° S	TD)	H	
Inlet cross section	on	-	Right side p	rofile view	ı	—▶	View facing the conveyor

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COMPANY (con	nplete addi	ress)						
				Name				
				Title				
				E-mail				
				Phone	Fax	Date	/	_/
MACHINE IN	FORM <i>A</i>	ATION						
Make			Model			Available References	Photos	☐ Drawings
Type Lathe Milling	☐ Drilling	☐ Tapping ☐ Oth	er			Chip Volume	d	lm³/h
AUGER MEAS	SUREM	IENTS						
End-to-End Length	1	mm	Additional Inf	formation				
Spiral Outside Diameter	2	mm						
Pitch	3	mm						
Spiral Metal Thickness	4	mm						
Drive Shaft Diameter	5	mm						



MOUNTING TYPE



Please complete this form and email or fax to your desired location. See pages 23-24 for contact info.

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COMPANY (complete address)	
	Name
	Title
	E-mail
	Phone Fax Date//
MACHINE INFORMATION	
Make Model Type	
COOLANT TANK TECHNICAL DATA	
Tank Shape □ Square/Rectangular □ L Shape □ T Shape	Float Switch
Other	Oil Skimmer
Tank Size Lmm Wmm	Coolant Capacity L
L1mm W1mm	Coolant Flow Rate L/min (total machine)
L2mm Hmm	Additional Options
Tank Mounting On Floor In Pit Other	•
Tank Options ☐ Casters ☐ Leveling Bolts ☐ Inspection Cover	
☐ Removable Screen(s) ☐ Other	
Paint (texture powder coated)	
Pump 1 ☐ None ☐ Model	
• Flow Rate Pressure Voltage	-
Pump 2 None Model	
• Flow Rate Pressure Voltage	
Pump 3 None Model	
• Flow Rate Pressure Voltage	
Filter ☐ Single Canister Bag ☐ Dual Canister Bag ☐ Cyclonic	
Required Filtration Level microns	
	<u> </u>
SQUARE/RECTANGLE	L SHAPE T SHAPE
, W	l V
1	
vi	W1
<u> </u>	
· '	
HEIGHT (ALL TANK SHAPES)	

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NOTES

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